

1/4" T-TTTD Spec. Sheet



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SPECIFICATION SHEET

Customer	COSANDES
Commodity	Daiwa Thermic Lance

Tube

Pipe size / Nominal	1/4" x 3000 mm
Type	Type-TTTD (Please refer below)
Outer tube OD	13.8 ± 0.2mm
Wall thickness of outer tube	1.5 ± 0.25mm
Inner tube OD	9.5 ± 0.2mm
Wall thickness of inner tube	1.0 ± 0.25mm
Type of thread	1/4" British Standard over sized (Taper)

Wire

OD (mm)	2.5mm				
Number (pieces)	6pcs				
Chemical comp. %	Chemical composition %				
	C	Si	Mn	P	S
	0.10max	0.35max	0.50max	0.040max	0.040max

Threaded Socket

Outside Diameter	17.3 ± 0.5mm
Length	28.0 ± 1mm
Threads	1/4" British Standard over sized (Parallel)

