



DAIWA LANCE INTERNATIONAL CO.,LTD.

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SPECIFICATION SHEET

SPEC No.	QA-AM-18-09-1-1
Customer	ARCELLOR MITTAL
Commodity	Daiwa Thermic Lance

Tube

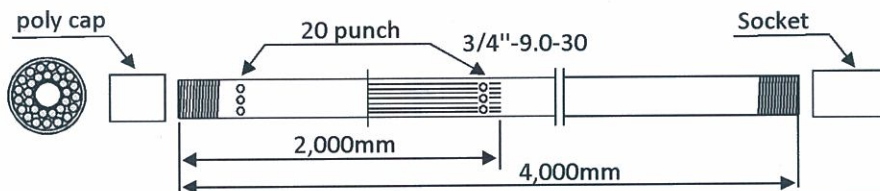
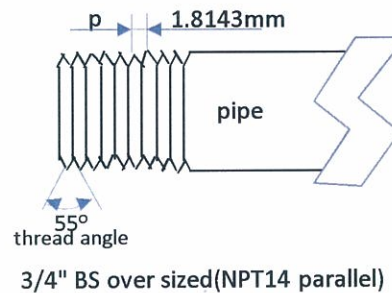
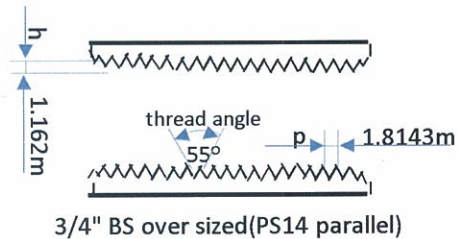
Pipe size / Nominal	3/4" x 4,000mm / 3/4"- 9.0 - 30
Type	Type-TTDD (Please refer below)
Outer tube OD	27.2 ± 0.2mm
Wall thickness of outer tube	2.6 ± 0.25mm
Inner tube OD	9.0 ± 0.2mm
Wall thickness of inner tube	1.5 ± 0.25mm
Inner tube length	2,000 ± 5mm
Type of thread	3/4" British Standard over sized(NPT14 parallel)

Wire

OD(mm)	3.05mm
Length(mm)	2,000 ± 5mm
Number (pieces)	30pcs

Threaded Socket

Outside Diameter	31.8 ± 1mm
Length	40.0 ± 1mm
Threads	3/4" British Standard over sized(PS14 parallel)



Daiwa Lance International Co., Ltd.

VO TAN HUNG - QA SENIOR MANAGER