

1/2" TWTD Spec. Sheet



DAIWA LANCE INTERNATIONAL CO.,LTD.
 Tan Thuan EPZ, Tan Thuan Dong Ward, Dist 7, Ho Chi Minh City
 S.R.VIETNAM

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SPECIFICATION SHEET

Customer	
Commodity	Daiwa Thermic Lance

Tube

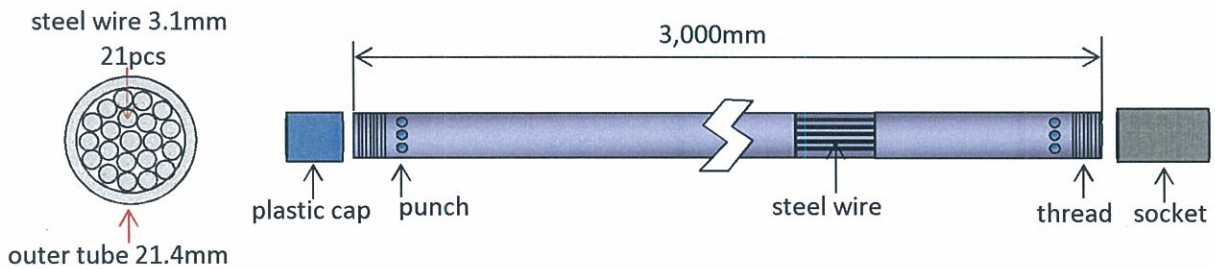
Pipe size / Nominal	1/2" x 3,000mm / 1/2"-0-21
Type	Type-TWTD (Please refer below)
Outer tube OD	21.4 ± 0.2mm
Wall thickness of outer tube	2.1 ± 0.25mm
Type of thread	1/2" British Standard over sized (Taper)

Wire

OD (mm)	3.1mm				
Number (pieces)	21pcs				
Chemical comp. %	Chemical composition %				
	C	Si	Mn	P	S
	0.10max	0.35max	0.50max	0.040max	0.040max

Threaded Socket

Outside Diameter	25.4 ± 0.2mm
Length	44.0 ± 1mm
Threads	1/2" British Standard over sized (Parallel)



Daiwa Lance International Co., Ltd.

VO TAN HUNG - QA SENIOR MANAGER

1/2" T-TTTD Spec. Sheet



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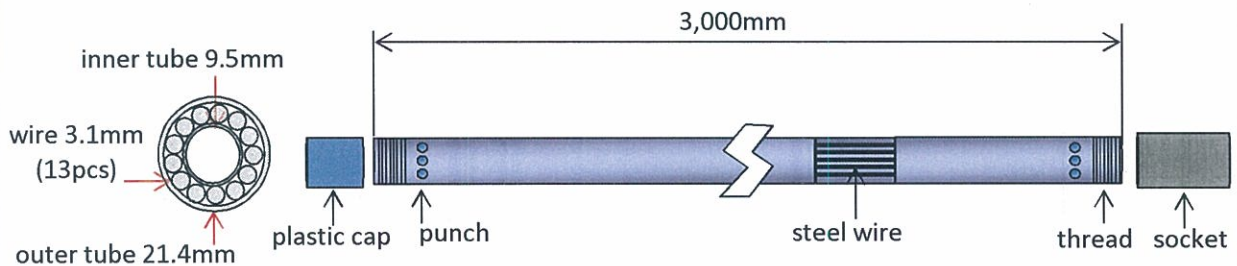
Pipe size / Nominal	1/2" x 3,000mm / 1/2"-9.5-13
Type	Type-TTTD (Please refer below)
Outer tube OD	21.4 ± 0.2mm
Wall thickness of outer tube	2.1 ± 0.25mm
Inner tube OD	9.5 ± 0.2mm
Wall thickness of inner tube	1.0 ± 0.25mm
Type of thread	1/2" British Standard over sized (Taper)

Wire

OD (mm)	3.1mm				
Number (pieces)	13pcs				
Chemical comp. %	Chemical composition %				
	C	Si	Mn	P	S
	0.10max	0.35max	0.50max	0.040max	0.040max

Threaded Socket

Outside Diameter	25.4 ± 0.2mm
Length	44.0 ± 1mm
Threads	1/2" British Standard over sized (Parallel)



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