



# DAIWA LANCE INTERNATIONAL CO.,LTD.

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## SPECIFICATION SHEET

Customer	REFRASO LTDA
Commodity	Daiwa Calorized Concrete pipe

### Calorized Concrete Pipe

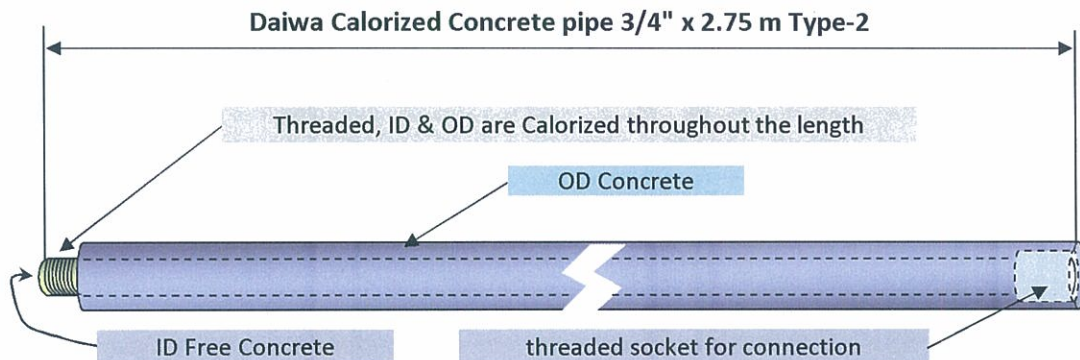
Dimension ( Nominal OD x L )	3/4" x 2,750 mm
Type	Type-2 (Please refer below)
Outside Diameter of steel pipe	26.5 ± 0.3 mm
Outside Diameter included concrete	44.2 ± 1.5 mm
Wall Thickness of steel pipe	2.3 ± 0.2 mm
Wall Thickness included concrete	11.15 ± 1.5 mm
Length	2,750 ± 10 mm
Threads	3/4" British Standard over sized ( Taper )

### Chemical Composition of Pipe

C	Si	Mn	P	S
0.3max	0.35max	0.30-1.00	0.040max	0.040max

### Chemical Composition of Concrete(%)

AL <sub>2</sub> O <sub>3</sub>	SiO <sub>2</sub>	CaO	Fe <sub>2</sub> O <sub>3</sub>
81	11.00	2.5	1.2max



Daiwa Lance International Co., Ltd.

VO TAN HUNG-QA Senior Manager