



DAIWA LANCE INTERNATIONAL CO., LTD.

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INSPECTION CERTIFICATE

DATE OF ISSUE	April 05, 2018
CERTIFICATE NO.	QA1804-423-001
CUSTOMER	CODELCO-VENTANAS
COMMODITY	DAIWA THERMIC LANCE PIPE

THERMIC LANCE PIPE

ITEM NO.	SIZE	QUANTITY	LOT NO.	OD	THICKNESS	TOLERANCE THICKNESS	STEEL TUBE INSIDE		STEEL WIRE INSIDE		CONDITION	
							OD	THICKNESS	PCS/ TUBE	OD	SURFACE	PACKAGING
1	13.8 x 4.0M TYPE TTTD	500 pcs	SPHT-1	13.8 mm	1.5 mm	± 5 %	9.8 mm	1.0 mm	6 mm	2.5 mm	G	G

MOTHER PIPE FOR THERMIC LANCE PIPE

ITEM NO.	LOT NO.	NOMINAL SIZE		CHEMICAL COMPOSITION(%)					MECHANICAL TEST PIPE			
		O.D.	LENGTH	Cx100	Si_x100	Mn_x100	P_x1000	S_x1000	T.S. N/mm ²	Y.P. N/mm ²	EL%	
1	NSCD01-SPHT-1	13.8 mm	4,000 mm	6	1	26	12	2	494	468	16	
	CDWSTK11A	9.8 mm	4,000 mm	8	1	27	12	3	-	-	-	
	SWRCH6A-B	2.5 mm	4,000 mm	8	7	34	25	20	-	-	-	

NOTE

QA SENIOR MANAGER

VO TAN HUNG